### **Rotating Disc Valves**

### **Kennedy Valve In Plant Products**



- 3"-108" Butterfly Valves
  - 2"-96" Solid Wedge Gate Valves
  - 2"-54" Resilient Wedge Gate Valves
- 2"-36" Swing Check Valves
- 3"-48" Eccentric Plug Valves
- 4"-30" Flap Valves
- 4"-30" Shear Gates
- 4"-16" Sluice Gates
- 4"-30" Mud Valves
- **Pressure Relief Valves- Wall & Floor**
- **In Plant Accessories** 
  - Chainwheels
  - Floor stands
  - **Stem Guides**
  - Extension Stems
  - Actuators

For dimensions and drawings of our products, please contact Kennedy Valve at (607) 734-2211.

**KENNEDY VALVE** 

1021 East Water Street Elmira, NY 14901 Phone 607-734-2211 Fax 607-873-9420 A Division of McWane Incorporated **KENNEDY VALVE** 

**In-Plant Valves** 

A Division of McWane, Inc.



3" - 108" **AWWA C-500** Rated up to 250psi **Ductile Iron Construction** Full waterway for wet tapping service applications

> **SERIES 42 SERIES 52 SERIES 55 SERIES 59 SERIES 525**







### **ROTATING DISC GATE VALVE**

#### Rotating Disc Valve History

1900 - The Darling Pump Company in Williamsport, PA developed a revolutionary (parallel seat, rotating disc) gate valve for use in the oil field and in waterworks...Darling sales skyrocketed.

- 1917 Company is renamed Darling Valve & Mfg.
- 1969 Darling Valve was purchased by American Cast Iron Pipe Company and relocated to Birmingham, AL
- 1997 The American Darling parallel seat rotating disc gate valve is sold to American R/D LLC, Danbury, CT. Thousands of rotating disc gate valves have been sold globally.
- 2006 McWane acquires American R/D LLC and relocates the business to Anniston, AL.
- 2013 American R/D relocates to Elmira, NY and becomes the Plant and Industrial Group of Kennedy Valve.

The Kennedy Valve line of rotating disc gate valves has been utilized successfully since 1908 in water/wastewater treatment plants and water lines all over the United States. If you are looking for an extended life valve, this valve should be your choice for generations of service.

Kennedy Valve Rotating Disc gate valves clean themselves with every operation. Deposits are removed in travel, so nothing builds up on the seating surfaces that could cause leakage. Discs are free of pockets that could collect solids. The rotating action of the discs creates a different seating position each time the valve is closed. Uneven or excessive wear is prevented, so the sealing components remain smooth and operational years longer without maintenance or replacement. Since the discs rotate, they cannot foul on the body guides.

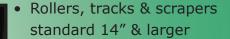
The superior Kennedy Valve design provides independent wedging and seating action for smoother valve opening and closing with less operating force. Discs are fully interchangeable and reversible, ensuring simple and inexpensive maintenance.

These advantages, along with uncompromising quality control assure that Kennedy Valve rotating disc gate valves will be ideal for water and wastewater applications. Kenndy Valve's unique design features make these valves fully capable of taking on services no other metal-seated gate valve can handle.

So for reliability, versatility and long-life, specify Kennedy Valve rotating disc gate valves.

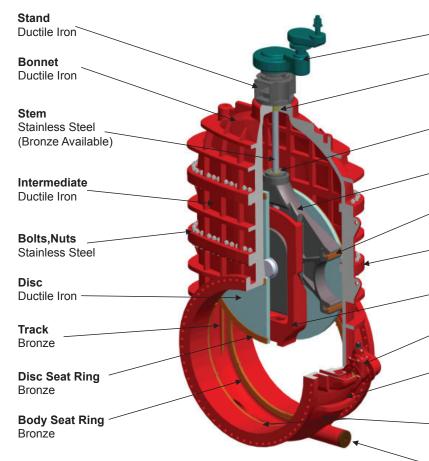
#### **FEATURES**

- Applications: Clean water, raw water, wastewater
- Complies with AWWA C-500
- NFS-61 approved
- Size range 3-in through 108-in
- Working pressures up to 300psi
- Shell test up to 500psi
- Full body ductile iron ASTM A-536
- Stainless steel stems 304 or 316 ASTM A-276.
- B62-Low Zinc Bronze Body & seat rings
- By-passes standard 16-in & larger



- Disc-face tracking available or horizontal-flat Installations
- Rotating disc design
- Self-cleaning disc seats
- Non-rising stem or OS&Y configurations
- Internal & external coating suitable for potable water and compliant with AWWA C550
- For vertical installations integrally cast flushing ports available

## **ROTATING DISC GATE VALVE**



#### Non-Rising Stem Valve (NRS)

#### No Links Or Auxiliary Means Are Necessary To Hold Parts In Position.

Discs Are Suspended By Their Center Trunnions.

All Working Parts Are Perfectly Plain-With No Pockets To Collect Sediment Or Prevent Free And Easy Movement.







Gear Actuator

Thrust Collar with 2 Thrust Washers Delrin or Celcon Acetal

Upper Wedge Bushing

Upper wedge Ductile Iron

Mud Scraper Bronze

Gasket EPDM

Lower wedge Ductile Iron

**Bypass Valve** (Optional)

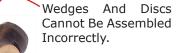
Body Ductile Iron

Two Part Epoxy Coating inside and Outside Per AWWA C550

Integrally Cast Flushing Port (optional)



Extra Wide Disc And Seat Ring Faces Provide Large Seating Area.



No Links Or Auxiliary Means Are Necessary To Hold Parts In Position





# **SPECIFICATIONS**

### ROTATING DISC GATE VALVES 3" TO 108"

- 1. Manufacturers:
  - a. Kennedy Valve.
  - b. At least 10 years waterworks or treatment plant experience.
- 2. Compliant with AWWA C500 (latest revision).
- 3. Materials:
  - a. Valve Body, Bonnet, Discs, Wedges: Ductile Iron ASTM-A536 (65/45/12).
  - b. Scraper, Stem Nut, Disc and Body Seat Rings: B62-Low Zinc Bronze.
  - c. Ductile Iron Wedge Bearing Surfaces: Type 316 stainless steel ASTM-A276.
  - d. Stem: 304 Stainless Steel ASTM-A276 (standard). (Consult factory for other stem materi- 14. als).
  - e. Valve Bolts and Nuts: Type 304 or 316 Stainless Steel Bolts and Nuts ASTM F593C/F594 as specified by engineer.
- 4. Valve Construction Rated Working Pressure:
  - a. Valves 3-in through 108-in: up to 250 psi (standard).
  - b. Customer to specify working and test pressure.
- 5. Exposed valves: Flanged OS&Y valves. Face-toface dimensions to comply with ANSI B16.10, flanges to comply with ANSI B16.1. Conventional packing - OS&Y valves.
- 6. Buried Valves: NRS with gear operator. Mechanical joint. Conventional packing or double o-rings in non-rising stem valves.
- 7. Two 360 degree ductile iron rotating discs, interchangeable and field replaceable without removal of valve body from pipeline. Discs and wedges free of any type pockets, linkages and pins.
- 8. Self-adjusting bronze scrapers allow valve mounting in horizontal position or angle as specified from vertical or horizontal centers lines.
- 9. Provide stems (NRS) with integral thrust collar (304 Stainless Steel, standard).

- 10. Where specified, valve body to have electric motor mounting pads.
- 11. Full port body design shall provide clear and unobstructed waterway for pigging of pipelines.
- 12. Horizontally installed valve shall have valve body guides and tracks with bronze bearing surface throughout entire travel of bottom side.
- 13. Valve design to allow complete re-packing of valve stem under pressure when valve is in full open position.
- Where specified provide bypass valve bolted to bottom or side of main valve body. Provide valve type and material as specified.
- 15. Where specified provide valve body with two integrally cast flushing ports for gate valve sized 14-in and larger for valve in upright installation orientation. Drain plugs will not be accepted.
- 16. End connections, provide type as specified:
  - a. Flanged ASME B16.1 Class 125 or Class 250.
  - b. Mechanical Joint.
  - c. Mechanical Joint by Flange.
- 17. Geared Operators for all 14-in and larger valves (as required).
  - a. Spur or bevel gearing as determined by valve application and orientation.
  - b. Buried valves shall have totally enclosed gear cases.
- 18. Factory test each valve per AWWA C-500 (latest revision).
- Two part NSF-61 approved epoxy on the exte-19. rior and interior of valve.

Visit our Website: www.kennedyvalve.com 2" - 108" AWWA Gate Valves A Division of McWane, Inc.