PRATT

AWWA Butterfly Valves
3" – 20"

Engineering Creative Solutions
for Fluid Systems Since 1901

A Tradition of Excellence

With the development of the first rubber seated butterfly valve more than 80 years ago, the Henry Pratt Company became a trusted name in the flow control industry, setting the standard for product quality and customer service. Today Pratt provides the following range of superior products to the water, wastewater and power generation industries.

Butterfly Valves: from 3" to 162"

Rectangular Valves: 1' x 1' to 14' x 16'

Ball Valves –
Rubber Seated: from 4" to 60"
Metal Seated: from 6" to 48"

Plug Valves: from 1/2" to 72", 100% port available up to 48", 3 ways

Air Valves for Water and Wastewater: from 1/2" to 20"

Hydraulic Control Systems

Valve Controls

Energy Dissipating Valves and Fixed Energy Dissipaters

Cone Valves

Check Valves

Plunger Valves

A Commitment to Meeting The Customers' Needs

Henry Pratt valves represent a long-term commitment to both the customer and to a tradition of product excellence. This commitment is evident in the number of innovations we have brought to the industries we serve. In fact, the Henry Pratt Company was the first to introduce many of the flow control products in use today, including the first rubber seated butterfly valve, one of the first nuclear N-Stamp valves, and the bonded seat butterfly valve.

Innovative Products For Unique Applications

Though many of the standard valves we produce are used in water filtration and distribution applications, Pratt has built a reputation on the ability to develop specialized products that help customers to meet their individual operational challenges.

Creative Engineering for Fluid Systems

Pratt's ability to provide practical solutions to complex issues is demonstrated by the following case histories.

Earthquake Proof Valves

Pratt designed and manufactured hydraulically actuated valves for a water storage application so that the valves would automatically operate in the event of earthquakes. This led to the development of a valve that will withstand acceleration forces of up to 6gs.

Custom Actuation/Isolation Valves

Pratt has designed and manufactured nuclear quality quarter-turn valves and parts since the first nuclear-powered generating plants were built. Our custom valves are able to close in a millisecond, using specially designed Pratt electro-pneumatic actuators.

Valves Designed for Harsh Environments

Pratt designed and manufactured a 144" diameter butterfly valve for the emergency cooling system at a jet engine test facility. The valve was designed to supply water to help dissipate the tremendous heat generated by the engines during testing.

PRATT

Through experience, commitment and creative engineering, Pratt is uniquely suited to provide superior products for our customers' special needs.
For more information, contact our corporate headquarters in Aurora, Illinois.

PRATT

401 South Highland Avenue
Aurora, Illinois 60506-5563
www.henrypratt.com
phone: 630.844.4000
fax: 630.844.4160

Table of Contents

AWWA Butterfly Valve 3 through 20 inches:

Scope of Line — 3 through 20 inches

- 2FII Butterfly Valve 2
- Monoflange MKII Butterfly Valve 2

Design Details 3

Features and Benefits 4

C_V Values 4

Suggested Specifications 5

Dimensions —

- 2FII (Flanged) 6
- Monoflange MKII (Wafer) 6
- 2MII (Mechanical Joint) 7
- 2MFII (Mechanical Joint and Flanged) 7
- 2PII & 2FPII (Push-On and Push-On X Flanged) 8

Actuator Dimensional Data 9

Scope of Line:
AWWA In-Plant Rubber Seated Butterfly Valves

Model 2FII Butterfly Valve

Model 2FII Flanged Butterfly Valve

Sizes: 3 through 20 inches

Body Style: Flanged x flanged ends

Other Body Style Options:
- Mechanical joint
- Flanged & mechanical joint
- Push-on
- Push-on & flanged

Pressure Class:
- Class 150B per AWWA Standard C504

Working Pressure: 150 psig

Flanges:
- Flat faced and drilled in accordance with ANSI B16.1, Class 125 standards.

Rubber Seat: Bonded seat-in-body

Actuation Options:
- Pratt hand lever
- MDT manual actuator with AWWA nut, handwheel or chainwheel
- Pratt Dura-Cyl hydraulic or pneumatic cylinder

Monoflange MKII Wafer Butterfly Valve

Sizes: 3 through 20 inches

Body Style: Wafer-type

Pressure Class:
- Class 150B per AWWA Standard C504

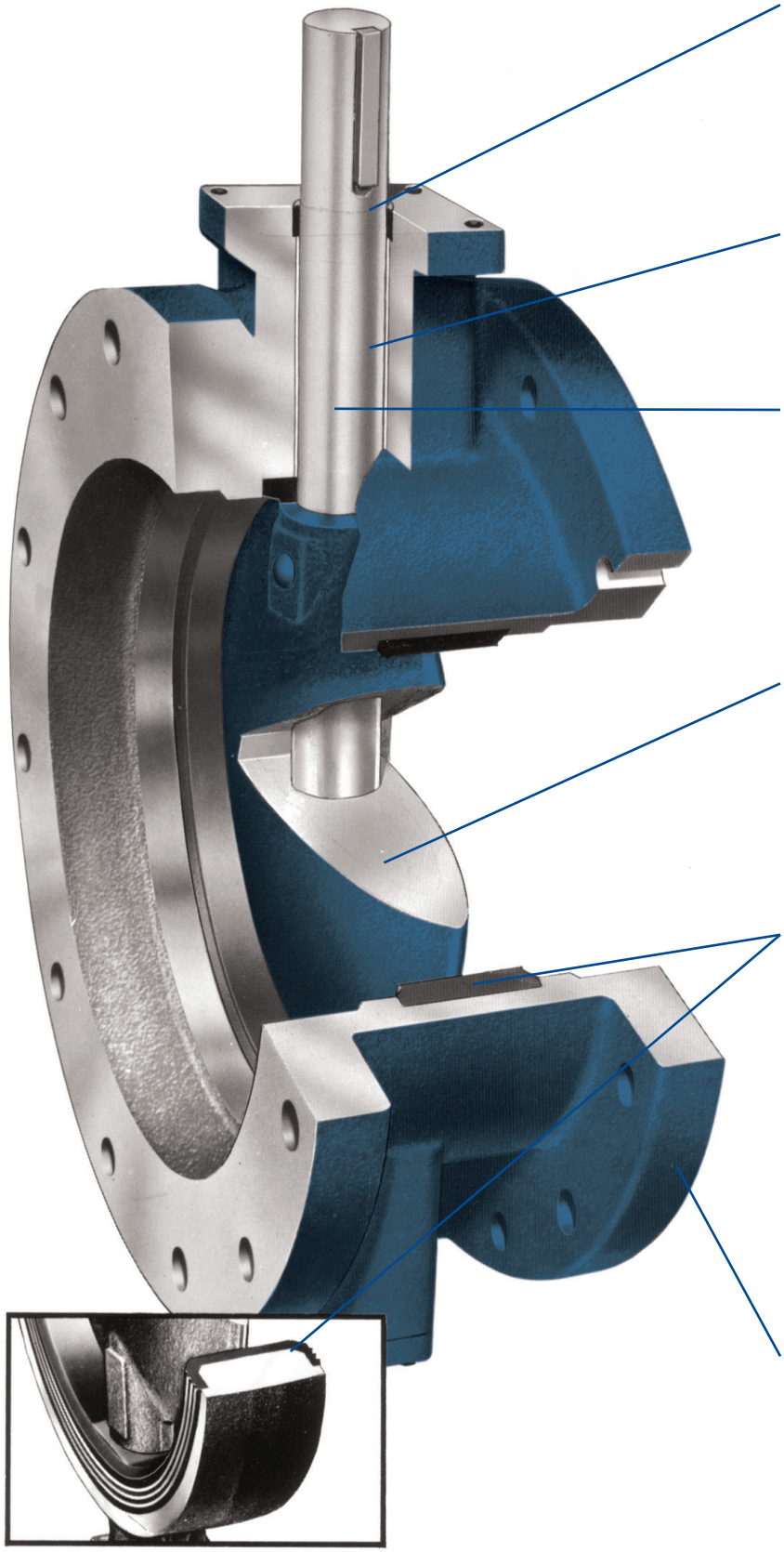
Working Pressure: 150 psig

Rubber Seat:
- Bonded seat-in-body extends over inner surface to form self-gasketing feature

Actuation Options:
- Pratt hand lever
- MDT manual actuator with AWWA nut, handwheel or chainwheel
- Pratt Dura-Cyl hydraulic or pneumatic cylinder

Monoflange MKII Butterfly Valve

Design Details:
Models 2FII and MKII



Self Adjusting Permanent Packing

Chevron type packing increases sealing force as line pressure increases. The self adjusting packing bears on turned, ground and polished stainless steel, minimizing wear and assuring long life. Packing is accessible for replacement without dismantling the valve per AWWA Standard C504.

Lifetime Bearings

Pratt's chemically inert nylon bearings are sized to meet or exceed AWWA specification pressure loads. They are self-lubricating, require no periodic maintenance and are designed to outlast the life of the pipeline.

Corrosion Resistant Shafts

The shafts in Pratt's rubber seated butterfly valves, 3" through 20", are constructed of centerless, ground ASTM A276 type 304 or type 316 stainless steel bar and thus are not susceptible to corrosion as are carbon steel or other similar materials. Shafts are one-piece, through-shaft construction, sized to meet or exceed the requirements of AWWA Standard C504 for Class 150B butterfly valves.

Streamlined Discs

Pratt's lens-shaped discs are designed to minimize pressure drop and turbulence. In the full open position, the disc creates no more friction loss than a 45° elbow. Discs are secured to shafts by stainless steel pins to transmit required torques and withstand stresses imposed under a variety of operating conditions.

Body Seat

Our standard seats are constructed of Buna N rubber and bonded to the valve body in Pratt's manufacturing facility using a unique thermal process. This molding process ensures that the disc-to-seat interference will not cause excessive wear or abrasion under normal operating conditions. On the wafer type MKII bodies, the rubber seat covers the entire inner surface plus the outside face of the valve body to provide a self-gasketing feature. Pratt's seat-in-body design minimizes the effects of corrosive buildup on the inside of the valve because deposits are swept away by the hard sealing edge of the disc each time the valve is exercised.

Heavy Duty Bodies

Both Monoflange MKII and Model 2FII bodies are heavy duty cast iron. Model 2FII flanges are fully faced and drilled in accordance with ANSI B16.1, Class 125 standard for cast iron flanges. Monoflange MKII bodies incorporate an overlapping seat which also forms a gasket for the flange face. The actuator mounting trunnion is machined and drilled for a 4-bolt connection.

Features and Benefits: of Pratt Models 2FII and MKII

Feature	Benefit
Seat-in-body design **Seat molded in recessed body cavity, protected by metal on 3 sides**	▪ Reduces seat failure due to corrosive buildup in the valve and pipeline. No hardware to loosen. No periodic maintenance required. Rubber protected from flow media to increase seat life.
Valve withstood proof-of-design testing of 100,000 cycles — AWWA only requires 10,000 cycle proof-of-design testing	▪ Proven reliability over the life of the valve
Through-disc pinning	▪ Provides a tight disc-to-shaft pin connection, greatly reducing the possibility of loosening through vibration
Symmetrical lens-shaped disc	▪ Higher C_v : lower head loss results in energy savings for customer's system
Nonmetallic bearings	▪ Prevents galvanic corrosion and provides lower coefficient of friction
Chevron V-type packing	▪ Self-adjusting, lasts the life of the valve

Valve Size	C_v	Valve Size	C_v	Valve Size	C_v
3"	323	10"	4458	16"	11413
4"	575	12"	6420	18"	14444
6"	1294	14"	8738	20"	17832
8"	2300	C_v values for the 2FII and MKII in the full open position			

Valve Model	Body	Seat	Disc	Shaft
2FII / MKII 3"-6"	ASTM A126, Class B Cast Iron*	Buna-N**	CF8M	Stainless Steel, Type 304
2FII 8" - 20"	ASTM A536, (65-45-12) Ductile Iron	Buna-N**	Cast Iron/316 Edge	Stainless Steel, Type 304
MKII 8" +	ASTM A536, (65-45-12) Ductile Iron	Buna-N**	Cast Iron/316 Edge	Stainless Steel, Type 304

* Model 2FII valves also available with optional ASTM A536 (65-45-12) ductile iron body for all sizes and ductile iron disc on sizes 8"-20"
**Also available with optional EPDM seat

Suggested Specification for the Pratt Rubber Seated Butterfly Valve, Sizes 3 through 20 inches

General

Butterfly valves shall be manufactured in accordance with the latest revision of AWWA C504, Class 150B and conform to ANSI/NSF 61 and ANSI NSF 372. The manufacturer shall have produced AWWA butterfly valves for a minimum of five years. All valves shall be either Henry Pratt Model 2FII or Monoflange MKII and comply with the following details.

Valve Bodies

Valve bodies shall be constructed of ASTM A126, Class B cast iron for flanged valves or ASTM A536 (65-45-12) for wafer style. Flanged valves shall be fully faced and drilled in accordance with ANSI Standard B16.1, Class 125.

Valve Seats

Rubber body seats shall be of one piece construction, simultaneously molded and bonded into a recessed cavity in the valve body. Seats may not be located on the disc or be retained by segments and/or screws. For wafer style valves, the seat shall cover the entire inner surface of the valve body and extend over the outside face of the valve body to form a flange gasket.

Valve Bearings

Valve bearings shall be of a self-lubricating, nonmetallic material to effectively isolate the disc-shaft assembly from the valve body. Metal-to-metal thrust bearings in the flow stream are not allowed.

Valve Disc

The disc shall be a lens-shaped design to afford minimal pressure drop and line turbulence. Materials of construction shall be:

- 3"-6" — ASTM A351 Gr. CF8M stainless steel disc
- 8"-20" — ASTM A126, Class B cast iron disc with a stainless steel type 316 edge

Discs shall be retained by stainless steel pins which should extend through the full diameter of the shaft to withstand the specified line pressure up to valve rating and the torque required to operate the valve. Disc stops located in the flow stream are not allowed.

Valve Shafts

Valve shafts shall be of stainless steel type 304. At the operator end of the valve shaft, a packing gland utilizing "V" type chevron packing shall be utilized. "O" ring and/or "U" cup packing is not allowed.

Painting

All surfaces of the valve interior shall be clean, dry and free from grease before painting. The valve interior and exterior, except for disc edge, rubber seat and finished portions shall be evenly coated with an NSF61 approved 2-part liquid epoxy. Minimum dry film thickness shall be 8 Mils.

Testing

Hydrostatic and seat leakage tests shall be conducted in strict accordance with AWWA Standard C504.

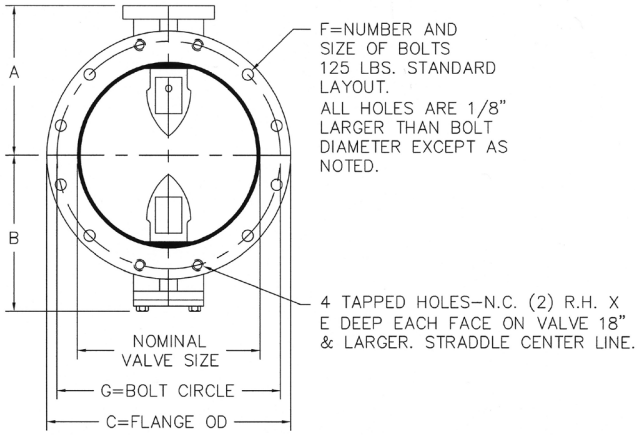
Proof of Design

The manufacturer furnishing valves under the specification shall be prepared to provide Proof of Design Test reports to illustrate that the valves supplied meet the design requirements of AWWA C504.

Manual Actuators: Manual actuators shall be of the traveling nut, self-locking type and shall be designed to hold the valve in any intermediate position between fully open and fully closed without creeping or fluttering. Actuators shall be equipped with mechanical stop-limiting devices to prevent overtravel of the disc in the open and closed positions. Actuators shall be fully enclosed and designed to produce the specified torque with a maximum pull of 80 lb. on the handwheel or chainwheel. Actuator components shall withstand an input torque of 450 Lb. Ft. at extreme operator position without damage. Manual actuators shall conform to AWWA C504 and shall be Pratt MDT or an approved equal.

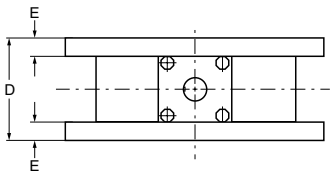
Powered Actuators: Refer to Pratt's Butterfly Valve Actuator brochure for suggested specifications and detailed information regarding cylinder actuators and electric actuators.

Dimensional Data:
Model 2FII, Flanged Butterfly Valve



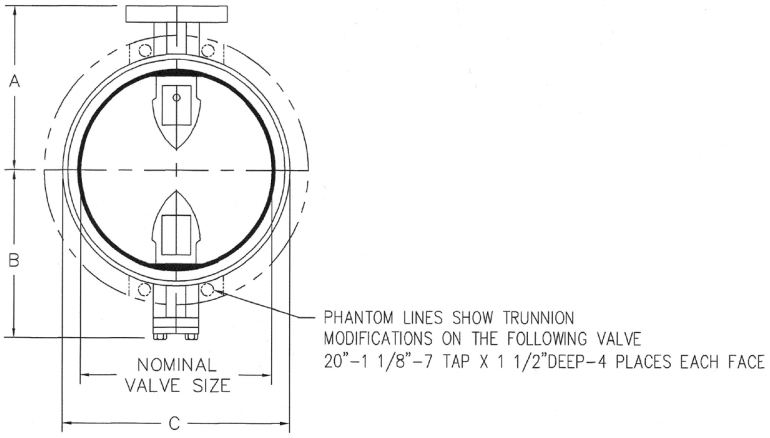
Nominal Valve Size	A	B	C	D	E	F	G
3	4 3/4	31/4	7 1/2	5	3/4	4 – 5/8	6
4	5 1/2	3 1/2	9	5	15/16	8 – 5/8	7 1/2
6	6 1/2	51/8	11	5	1	8 – 3/4	9 1/2
8	7 3/4	6 1/2	13 1/2	6	1 1/8	8 – 3/4	11 3/4
10	9	9 7/8	16	8	1 3/16	12 – 7/8	14 1/4
12	10 1/2	11 3/8	19	8	1 1/4	12 – 7/8	17
14	11 7/8	12 3/4	21	8	1 3/8	12 – 1	18 3/4
16	13 1/2	14 3/8	23 1/2	8	1 7/16	16 – 1	21 1/4
18	14 3/8	15 1/4	25	8	1 9/16	16 – 1 1/8	22 3/4
20	16	16 7/8	27 1/2	8	11 1/16	20 – 1 1/8	25

All dimensions shown in inches.



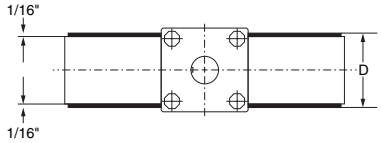
– Available in sizes 3 through 20 inches

Dimensional Data:
Monoflange MKII Wafer Butterfly Valve



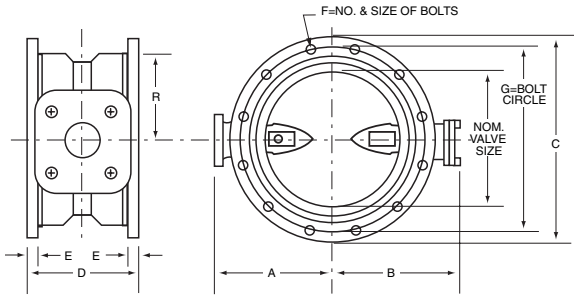
Nominal Valve Size	A	B	C	D
3	4 3/4	3 1/4	5 1/4	2 1/16
4	5 1/2	3 1/2	6 3/4	2 5/16
6	6 1/2	5 1/8	8 5/8	2 15/16
8	7 3/4	6 1/2	10 7/8	3 1/16
10	9	9 7/8	13 1/4	3 3/16
12	10 1/2	11 5/16	16	3 7/16
14	11 7/8	12 3/4	17 5/8	3 11/16
16	13 1/2	14 3/8	20 1/8	4 3/16
18	14 3/8	15 1/4	21 1/2	4 11/16
20	16	16 13/16	23 3/4	5 3/16

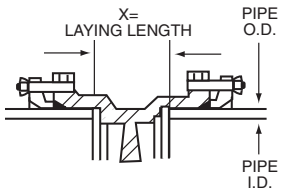
All dimensions shown in inches.



VALVE SIZE (in.)	DISC O.D. (in.)	MINIMUM MATING PIPE I.D. (in.)*
3	3.089	2.41
4	4.074	3.44
6	6.070	5.38
8	8.078	7.53
10	10.098	9.62
12	12.108	11.64
14	13.339	12.86
16	15.336	14.79
18	17.370	16.75
20	19.380	18.71

Dimensional Data:
Model 2MII Mechanical Joint End Butterfly Valve





Installation Diagram
Note: The following items to be furnished by others unless otherwise specified in contract: **Bolts, Glands, Nuts, Gaskets**

See Note 1.

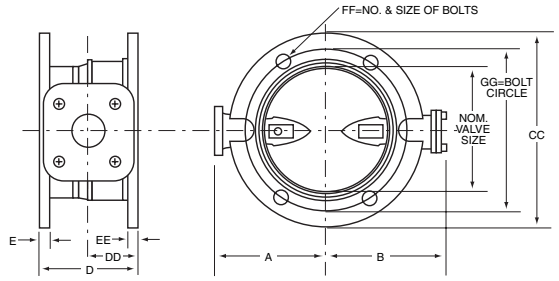
PIPE SIZE	PIPE O.D.	PIPE I.D. MIN.
4	4.80	3.10
6	6.90	5.69
8	9.05	7.65
10	11.10	9.93
12	13.20	11.70
14	15.30	12.91
16	17.40	14.91
18	19.50	16.95
20	21.60	18.96

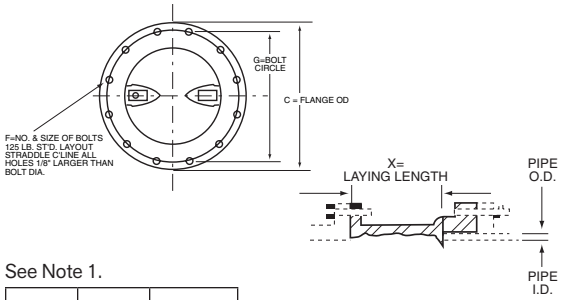
— Available in sizes 4 through 20 inches

Nominal Valve Size	A	B	C	D	E	F	G	X
4	5 1/2	3 1/2	9	8 1/8	1	4 – 3/4	7 1/2	3 1/8
6	6 1/2	5 1/8	11	8 1/2	1 1/16	6 – 3/4	9 1/2	3 1/2
8	7 3/4	6 1/2	13 1/4	8 5/8	1 1/8	6 – 3/4	11 3/4	3 5/8
10	9	9 3/4	15 9/16	9 1/4	1 3/16	8 – 3/4	14	4 1/4
12	10 1/2	11 3/8	17 15/16	9 1/4	1 1/4	8 – 3/4	16 1/4	4 1/4
14	11 7/8	12 3/4	20 5/16	11 1/2	1 5/16	10 – 3/4	18 3/4	4 1/2
16	13 1/2	14 5/16	22 9/16	12	1 3/8	12 – 3/4	21	5
18	14 3/8	15 3/8	24 11/16	12 1/4	1 3/8	12 – 3/4	23 1/4	5 1/4
20	16	17	27 3/32	12 1/2	1 1/2	14 – 3/4	25 1/2	5 1/2

All dimensions shown in inches.
Mechanical joint end is in compliance with ANSI 21.11.

Dimensional Data: Model 2MFII
Mechanical Joint and Flange End Butterfly Valve





See Note 1.

PIPE SIZE	PIPE O.D.	PIPE I.D. MIN.
4	4.80	3.10
6	6.90	5.69
8	9.05	7.65
10	11.10	9.93
12	13.20	11.70
14	15.30	12.91
16	17.40	14.91
18	19.50	16.95
20	21.60	18.96

Installation Diagram
Note: **Bolts, Nuts, Glands and Gaskets** furnished by others unless otherwise specified in contract.

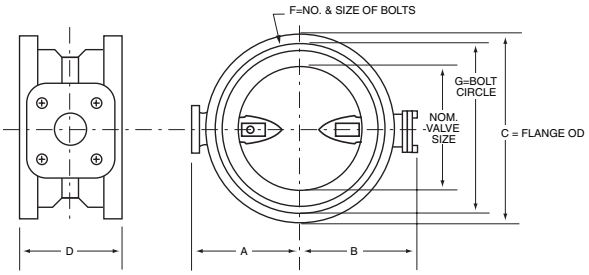
— Available in sizes 6 through 20 inches.

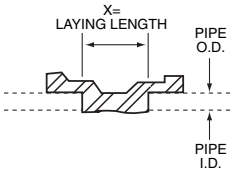
Nominal Valve Size	A	B	C	CC	D	DD	E	EE	F	FF	G	GG	X
6	6 1/2	5 1/8	11	11	6 3/4	4 1/4	1 1/16	1 1/16	8 – 3/4	6 – 3/4	9 1/2	9 1/2	4 1/4
8	7 3/4	6 1/2	13 1/2	13 1/4	7 5/16	4 5/16	1 1/8	1 1/8	8 – 3/4	6 – 3/4	11 3/4	11 3/4	4 13/16
10	9	9 7/8	16	15 9/16	8 5/8	4 5/8	1 1/4	1 3/16	12 – 7/8	8 – 3/4	14 1/4	14	6 1/8
12	10 1/2	11 3/8	19	17 15/16	8 5/8	4 5/8	1 1/4	1 1/4	12 – 7/8	8 – 3/4	17	16 1/4	6 1/8
14	11 7/8	12 3/4	21	20 5/16	9 3/4	5 3/4	1 3/8	1 5/16	12 – 1	10 – 3/4	18 3/4	18 3/4	6 1/4
16	13 1/2	14 3/8	23 1/2	22 9/16	10	6	1 7/16	1 3/8	16 – 1	12 – 3/4	21 1/4	21	6 1/2
18	14 3/8	15 1/4	25	24 11/16	10 1/8	6 1/8	1 9/16	1 7/16	16 – 1 1/8	12 – 3/4	22 3/4	23 1/4	6 5/8
20	16	16 7/8	27 1/2	27 3/32	10 1/4	6 1/4	11 1/16	1 1/2	20 – 1 1/8	14 – 3/4	25	25 1/2	6 3/4

All dimensions shown in inches.

Note 1: Min. Pipe I.D. value has zero clearance between mating pipe and valve disc. Properly sized piping must include appropriate clearance.

Dimensional Data:
Model 2PII Push-On Joint End Butterfly Valve





Installation Diagram
Note: **Rubber ring gaskets** furnished by others unless otherwise specified in contract.

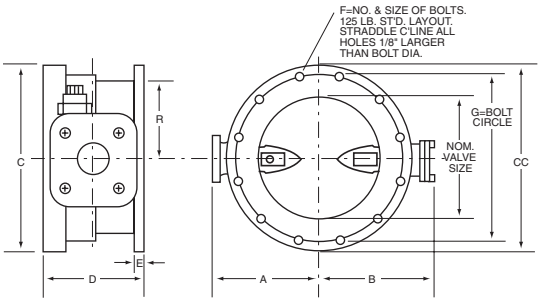
See Note 1.

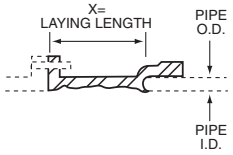
Pipe Size	Pipe O.D.	Min. Pipe I.D.
4	4.80	2.61
6	6.90	4.96
8	9.05	7.22
10	11.10	9.22
12	13.20	10.97
14	15.30	12.56
16	17.40	14.59

Nominal Valve Size	A	B	C	D	X
4	5 1/2	3 1/2	6 7/8	10 3/8	3 1/8
6	6 1/2	5 1/8	9	10 3/4	3 1/2
8	7 3/4	6 1/2	11 1/4	12	3 5/8
10	9	9 7/8	14	12 5/8	4 1/8
12	10 1/2	11 3/8	16 3/8	15	5 1/8
14	11 7/8	12 3/4	18 7/8	14 3/4	4 1/2
16	13 1/2	14 3/8	21 1/4	15	4 3/4

- All dimensions shown in inches.
- Available in sizes 4 through 16 inches.
- D ± 1/16" through 10" valves, ± 1/8" for 12" and larger valves.
- The valve end is designed for iron or PVC pipe with cast iron equivalent O.D.s (not for use with IPS O.D. pipe.)
- Use with "Tyton" (Reg. T.M. or U.S. Pipe & Foundry Co.) rubber ring gasket.

Dimensional Data:
Model 2FPII Push-On X Flange End Butterfly Valve





Installation Diagram
Note: **Bolts, Nuts, and Rubber Gaskets** furnished by others unless otherwise specified in contract.

See Note 1.

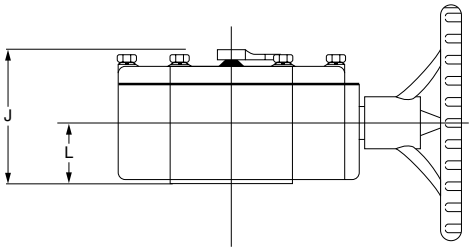
Pipe Size	Pipe O.D.	Min. Pipe I.D.
4	4.80	2.61
6	6.90	4.96
8	9.05	7.22
10	11.10	9.22
12	13.20	10.97
14	15.30	12.56
16	17.40	14.59

Note 1: Min. Pipe I.D. value has zero clearance between mating pipe and valve disc. Properly sized piping must include appropriate clearance.

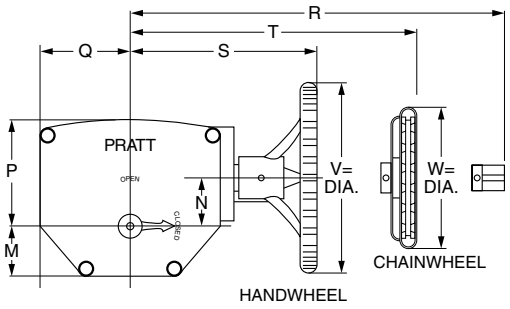
Nominal Valve Size	A	B	C	CC	D	E	F	G
4	5 1/2	3 1/2	6 7/8	9	7 11/16	1 5/16	8 – 5/8	7 1/2
6	6 1/2	5 1/8	9	11	7 7/8	1	8 – 3/4	9 1/2
8	7 3/4	6 1/2	11 1/4	13 1/2	8 15/16	1 1/8	8 – 3/4	11 3/4
10	9	9 7/8	14	16	10 5/16	1 3/16	12 – 7/8	14 1/2
12	10 1/2	11 3/8	16 3/8	19	11 1/2	1 1/4	12 – 7/8	17
14	11 7/8	12 11/16	18 7/8	21	11 3/8	1 3/8	12 – 1	18 3/4
16	13 1/2	14 5/16	21 1/4	23 1/2	11 1/2	1 7/16	16 – 1	21 1/4

- All dimensions shown in inches.
- Available in sizes 4 through 12 inches.
- D ± 1/16" through 10" valves, ± 1/8" for 12" and larger valves.
- The valve end is designed for iron or PVC pipe with cast iron equivalent O.D.s (not for use with IPS O.D. pipe.)
- Use with "Tyton" (Reg. T.M. or U.S. Pipe & Foundry Co.) rubber ring gasket.

Actuator Dimensional Data for Models 2FII and MKII Pratt MDT Manual Actuator



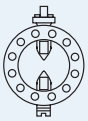
All dimensions shown in inches



Valve Size	MDT Size	J	L	M	N	P	Q	R	S	T	V	W	# Turns to Close
3 to 12"	MDT-2S	4 1/16	2	2 1/8	2	4 1/2	4 1/4	7 5/8	7 7/8	7 7/8	8	9 1/8	32
14, 16"	MDT-3S	5 5/8	2 7/16	3 1/4	3 5/32	5 5/8	5 3/8	9 1/4	10 1/2	10	12	9 1/8	30
18, 20"	MDT-4S	6 3/8	22 7/32	3 3/8	4	7 5/16	6 3/4	10 1/2	11 1/2	11	12	9 1/8	40

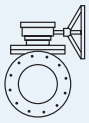
For further information regarding manual actuators, refer to Pratt's Butterfly Valve Actuator brochure.

PRATT PRODUCT GUIDE

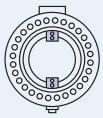


Model
2FII

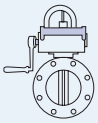
Monoflange
MKII



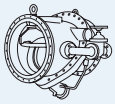
Plug
Valve



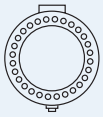
Triton®
XR70



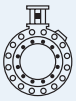
Indicating Butterfly Valve
UL & FM approved



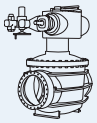
Tilting Disc
Check Valve



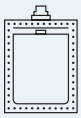
Triton®
XL



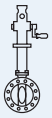
N-Stamp Nuclear
Butterfly Valve



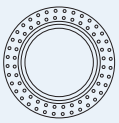
Cone
Valve



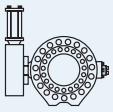
Rectangular



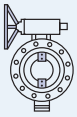
PIVA Post Indicating Valve Assembly
UL & FM approved



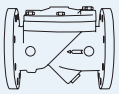
Sleeve
Valve



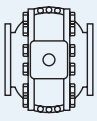
Rubber Seated
Ball Valve



Triton®
HP250

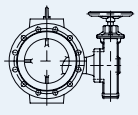


Check
Valve



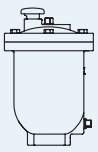
Metal Seated
Ball Valve

Control
Systems



Plunger Valve

PRATT



Air Valve

Mueller Co.
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